

How collaboration is expanding the circular economy

Roads Australia Webinar

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The Four P's – Our Sustainability Framework



PEOPLE

“Providing a safe, healthy and fulfilling workplace”



PROSPERITY

“Running a strong and successful business so we can fulfil our purpose”



PLANET

“Building quality infrastructure and reducing our impact on the environment”



PARTNERSHIPS

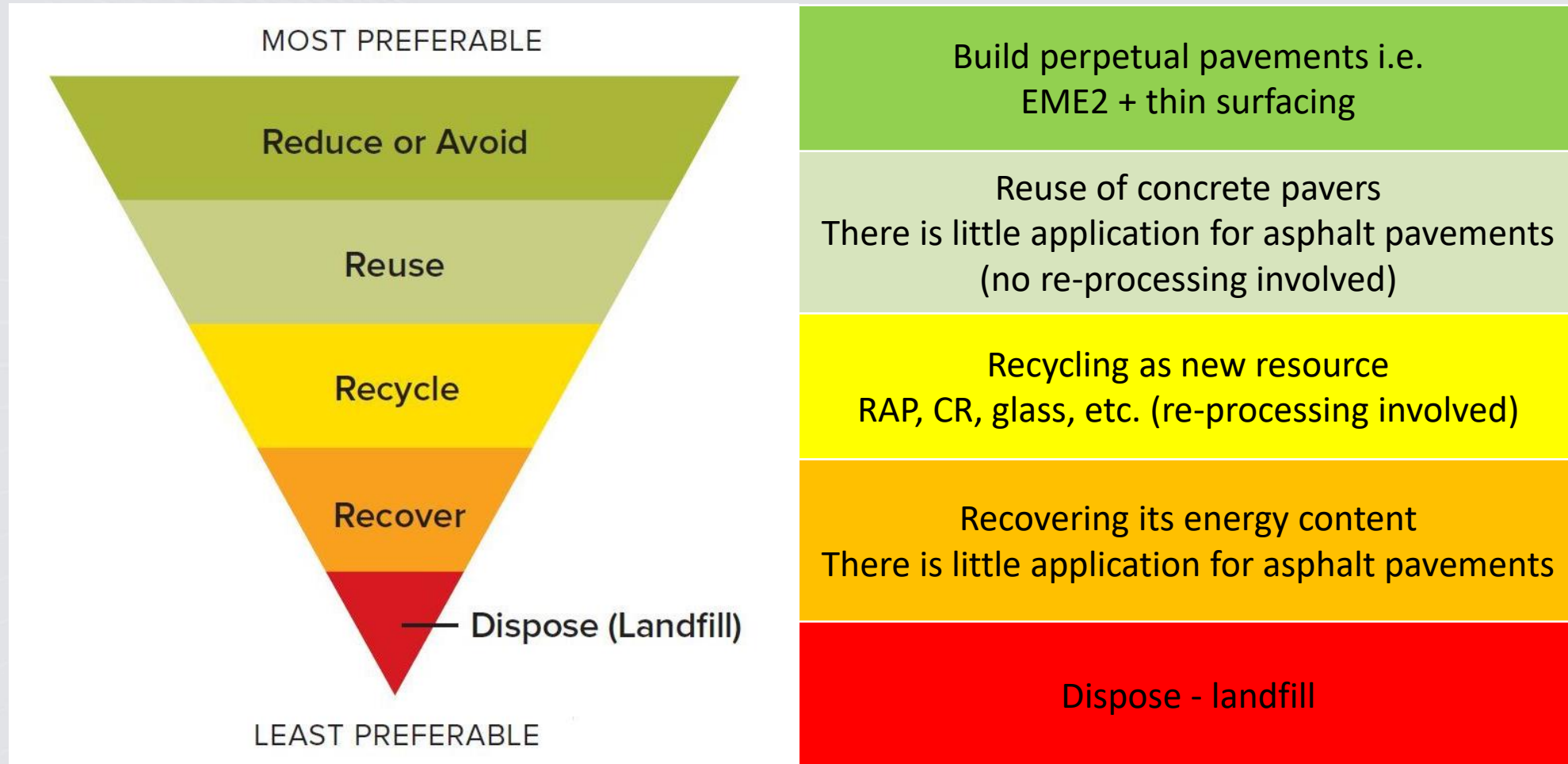
“Doing Good Work together”



**30%
EMISSION
REDUCTION
BY 2030**

OFF OUR 2021 BASELINE

**NET
CARBON
ZERO
BY 2050**



- Objectives of using sustainable asphalt mixes:
 - Reducing cost and reducing CO2. The two are pretty much the same.
 - Increasing in-service life. Using truly engineered products.
- Risk management:
 - Use standard and registered asphalt mixes. A lot can be achieved with this pathway.
 - Consider using non-standard mixes and out of the box thinking. Requires engineering assessment.
- Appetite for risk sharing - if the contractor is a trusted partner (joint-venture) and not just a supplier. A lot more happens.
- Mechanism is needed for network wide rollout after successful trials to put sustainability really to work. There are options sitting in the drawer.
- At FH we only develop and use truly sustainable products – if a product fails well before its intended in-service life that is not sustainability. It is wasting resources and energy.

Recycling and performance



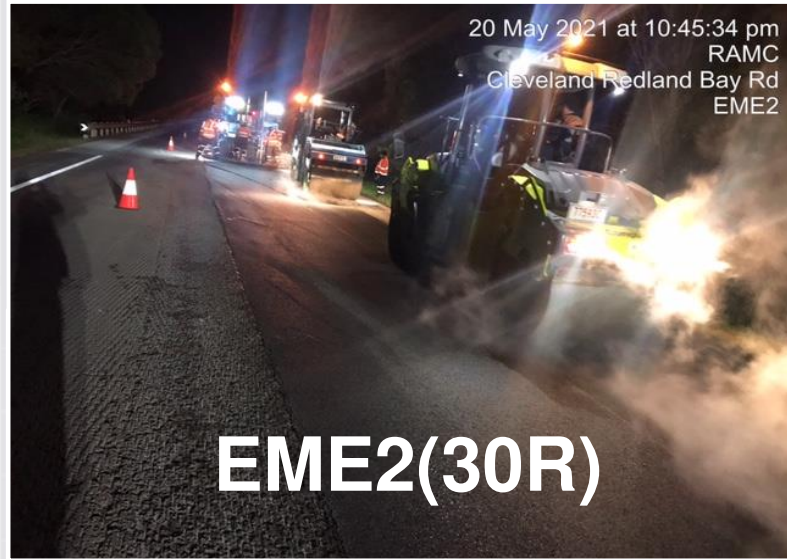
Asphalt mix	Speciality	Performance	Life cycle cost	Recycling
GGA14(CR)(W) OG10(CR)(W)	Crumb rubber Crack retention	↑↑	↓	↑↑
TyrePhalt(15R)(10G)(S) AC14H(15R)(Polycrumb)(S)	Crumb rubber / RAP / glass	↑↑	↓	↑(↑)
EME2(10R) / EME2(10R)(S)	Extremely high performance High stiffness & strength	↑↑	↓↓↓	↑
AC20H(600)(15R)(5G/10G)	5 to 10% crushed glass	↔	↔	↑↑
AC14H(PlastiBind)(15R)	Recycled plastic	↑	↓	↑
AC20H(30R) EME2(30R)	High RAP content	↑ / ↔	↓	↑↑
SMA10 / SMA7	Thin asphalt	↑↑	↓↓	↔

Fulton Hogan's approach:
Recycling ≠ TrashPhalt

Data supported paving process



Sustainable asphalt mixes



Sustainable asphalt mixes





Fulton Hogan